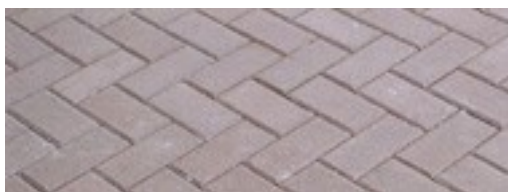


# Norm

## Standard bags





## Norm adapts to meet to your precise requirements



Norm is the standard model in the Boxon range of industrial bulk bags. Norm bags are fully adaptable to meet the wide range of needs and demands placed on standard bags. Boxon has extensive cross-industry awareness of customer needs in diverse product areas. We stay up to date with the latest developments regarding materials and functions. Accordingly, Norm bags undergo constant development in order to offer the best possible platform for customer-unique solutions.

Every Boxon bulk bag is manufactured from environmentally friendly, recyclable polypropylene.






### Dimensions of Norm bags

Volume (m <sup>3</sup> )	75 x 75 cm base: height in cm	87 x 87 cm base: height in cm	95 x 95 cm base: height in cm
0.3	52	-	-
0.4	66	-	-
0.5	80	60	-
0.6	95	70	-
0.7	110	80	-
0.8	125	90	-
0.9	140	100	-
1.0	155	110	-
1.1	-	120	-
1.2	-	130	-
1.2	-	140	-
1.4	-	150	-
1.5	-	160	140
1.6	-	170	148
1.7	-	180	156
1.8	-	190	164
1.9	-	200	172
2.0	-	210	180
2.1	-	-	188
2.2	-	-	195

## Technical specifications



The polypropylene fabric used in the manufacture of Norm bags is available in several versions. The fabric can be flat or round woven, as well as plastic coated or untreated.

A variety of sealing methods is available. The choice of method is determined by the material or product the bags are to hold. Boxon offers the following options:

-  One-sided sealing bands (for low dust proofing requirements)
-  Two-sided sealing bands (for high dust proofing requirements)
-  Two-sided sealing bands with sewn in felt band (for extremely high dust proofing requirements)

Inner bags can be inserted loose or fixed in place using adhesive, sewing or form welding.

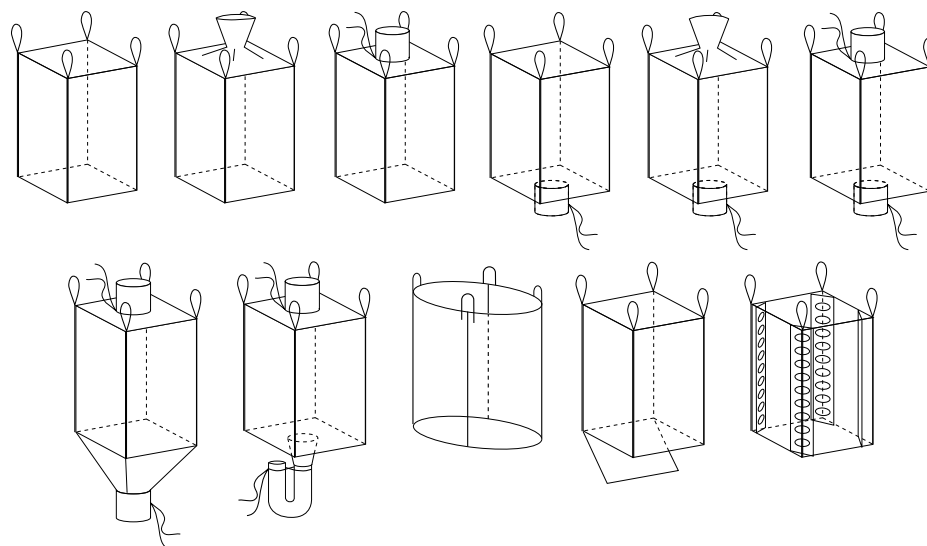
Typically the base of Norm bags is square. However, all kinds of non-square variants are available – to match specific pallet measurements, for example. The following specifications apply to all designs:

-  Safe Working Load (SWL): up to max. 2000 kg
-  Safety factor (SF): 5:1 for single-use bags and 6:1/8:1 for re-usable bags.



# Designed according to your requirements

By combining different top and base constructions, a large number of possible variants are created. Your products or materials and their filling properties are the key characteristics in determining how the bag should be formed.



## Top options

- Open top
- Collar
- Filling spout

## Base options

- Flat base
- Base with opening
- Discharge spout
- Conical bottom

## Emptying and closing options

- Ties
- Swan neck
- Quick Lock
- B-lock

The base of Norm bags can be fitted with an additional bottom flap to protect the base section from dirt and moisture.

Printing, labelling, document holders and similar identification and branding options are available for all Norm bags.



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